

A COMPREHENSIVE REVIEW ON COFFEE POWDER AND IT'S HEALTH BENEFITS

Sarthak Madhukar Pachore*¹, Vishal Rasve*², Sanjay Garje*³, Gaffar Sayyed*⁴

*^{1,2,3,4}SAJVPM'S College Of Pharmaceutical Science And Research Centre, Kada, India.

DOI : <https://www.doi.org/10.56726/IRJMETS52024>

ABSTRACT

This paper presents a comprehensive review of coffee powder, covering various aspects such as flavor profiles, brewing techniques, health benefits, and environmental considerations. Coffee powder, derived from roasted coffee beans, is a staple beverage enjoyed worldwide for its rich taste and stimulating effects. The review explores the diverse flavor profiles of different coffee varieties, including Arabica and Robusta, highlighting factors such as origin, roast level, and processing methods that influence taste. Additionally, the paper examines popular brewing methods like espresso, French press, and pour-over, discussing their impact on flavor extraction and overall coffee experience. Furthermore, the review delves into the health benefits associated with coffee consumption, such as increased alertness, improved cognitive function, and potential protective effects against certain diseases. However, it also addresses concerns regarding excessive caffeine intake and suggests moderation for optimal health outcomes. Moreover, the environmental implications of coffee production, including deforestation and waste generation, are discussed, along with sustainable practices to mitigate these issues. Overall, this review provides valuable insights into the multifaceted nature of coffee powder, serving as a resource for coffee enthusiasts, professionals, and policymakers alike.

Keywords: Coffee, Beverage, Caffeine, Arabica, Robusta, Lipids, Anti-Oxidants.

I. INTRODUCTION

Coffee is one of the most beloved beverages worldwide, cherished for its rich flavor, aroma, and stimulating effects. At the heart of every cup of coffee lies the humble coffee powder, a finely ground product derived from roasted coffee beans. In this introduction, we embark on a journey to explore the intricate world of coffee powder, delving into its diverse flavor profiles, the art of brewing techniques, its potential health benefits, and the environmental considerations associated with its production.

Coffee powder is not merely a commodity; it is a cultural icon, deeply ingrained in the daily rituals and social fabric of countless communities around the globe. With origins dating back centuries, coffee has evolved into a multi-billion-dollar industry, encompassing a vast array of varieties, each with its own distinct characteristics and nuances.

One of the defining features of coffee powder is its flavor profile, which can vary significantly depending on factors such as the type of coffee bean, the region of cultivation, the degree of roast, and the processing methods employed. Whether it be the delicate floral notes of Arabica or the bold, earthy tones of Robusta, coffee enthusiasts are continually captivated by the depth and complexity of flavors that coffee powder has to offer.

In addition to flavor, brewing techniques play a pivotal role in shaping the final coffee experience. From the precision of espresso machines to the simplicity of a French press or pour-over method, each brewing method extracts different flavor compounds from the coffee powder, resulting in a diverse range of tastes and textures to suit every palate.

Beyond its sensory pleasures, coffee powder is also celebrated for its potential health benefits. Research suggests that moderate coffee consumption may be linked to improved cognitive function, reduced risk of certain diseases, and increased longevity. However, it is essential to strike a balance, as excessive caffeine intake can lead to adverse effects such as insomnia, jitteriness, and increased heart rate.

Finally, as we indulge in our love affair with coffee, it is imperative to consider the environmental impact of its production. From deforestation in coffee-growing regions to the generation of waste during processing, the coffee industry faces numerous sustainability challenges. Yet, there is hope on the horizon, with initiatives aimed at promoting sustainable farming practices, fair trade, and ethical sourcing gaining momentum.

In conclusion, coffee powder is much more than just a beverage; it is a cultural phenomenon that transcends borders and brings people together. Through this review, we aim to shed light on the myriad facets of coffee powder, from its tantalizing flavors to its potential health benefits and environmental implications. So, grab your favorite mug, brew yourself a cup of coffee, and join us on this journey of exploration and discovery.

II. HISTORY OF COFFEE

The history of coffee powder is a tale that spans centuries and traverses continents, shaped by the intertwined forces of culture, trade, and innovation. The story begins in the highlands of Ethiopia, where legend has it that a goat herder named Kaldi first discovered the energizing effects of coffee beans after noticing his goats becoming unusually lively upon consuming them.

From its humble origins in Ethiopia, coffee cultivation spread across the Arabian Peninsula, where it became an integral part of Arab culture during the 15th century. The Arab world soon became the epicenter of coffee trade, with bustling coffee houses known as "qahveh khaneh" emerging as vibrant hubs of social activity, intellectual discourse, and even political intrigue.



The popularity of coffee continued to soar, spreading to other parts of the world through trade routes established by merchants and travelers. By the 17th century, coffee had reached Europe, where it quickly gained favor among the elite classes. Coffeehouses became fashionable meeting places, fostering the exchange of ideas and contributing to the intellectual ferment of the Enlightenment era.

Meanwhile, in the colonies of the New World, coffee cultivation took root in regions such as the Caribbean and Central and South America. The rise of coffee plantations fueled by slave labor transformed these landscapes and economies, making coffee a commodity of immense economic importance.

The 19th and 20th centuries witnessed further innovations in coffee production and consumption. The invention of the espresso machine in the late 19th century revolutionized the way coffee was brewed, paving the way for the proliferation of espresso-based beverages like cappuccinos and lattes. In the 20th century, advancements in transportation and packaging made coffee more accessible than ever before, leading to the rise of multinational coffee corporations and the globalization of coffee culture.

Today, coffee powder remains an indispensable part of daily life for millions of people worldwide. From the bustling streets of cosmopolitan cities to the remote mountain villages of coffee-growing regions, the aroma of freshly brewed coffee continues to evoke a sense of comfort, connection, and community. As we savor each sip of our favorite brew, let us pause to reflect on the rich tapestry of history that has brought this beloved beverage into our lives.

Growth of Coffee

Coffee plants thrive in specific conditions, and several factors contribute to their optimal growth:

1. **Climate:** Coffee plants prefer tropical climates with consistent temperatures between 60°F to 70°F (15°C to 24°C). They also require ample rainfall, ideally between 60 to 100 inches (150 to 250 cm) annually, distributed evenly throughout the year. However, coffee plants are also cultivated in regions with distinct wet and dry seasons, as long as they receive adequate irrigation during dry periods.
2. **Altitude:** Coffee plants grow best at higher elevations, typically between 2,000 to 6,000 feet (600 to 1,800 meters) above sea level. Higher altitudes provide cooler temperatures, which slow the growth rate of the coffee cherries, resulting in a more complex flavor profile.
3. **Sunlight:** While coffee plants require ample sunlight for photosynthesis, they also benefit from some shade, especially during the hottest part of the day. In regions with intense sunlight, such as near the equator,

coffee plants are often grown under shade trees to protect them from direct sunlight and prevent heat stress.

4. **Soil:** Coffee plants thrive in well-draining, acidic soils rich in organic matter. Sandy loam or volcanic soils are ideal for coffee cultivation. Additionally, soil pH should be between 6.0 to 6.5 for optimal nutrient uptake by the coffee plants.
5. **Water:** Adequate water is essential for coffee plant growth, especially during flowering and fruit development. However, excessive moisture can lead to root rot and other diseases. Therefore, proper irrigation management is crucial to maintain soil moisture levels without waterlogging the roots.
6. **Protection from Frost:** Coffee plants are sensitive to frost, so they are typically grown in regions where frost is rare or nonexistent. In areas prone to occasional frost, farmers may employ frost protection measures, such as overhead sprinklers or wind machines, to mitigate damage to the coffee plants.

Advantages of Coffee

1. **Convenience:** Coffee powder offers the convenience of quick and easy preparation, making it ideal for busy mornings or on-the-go lifestyles.
2. **Customization:** With coffee powder, individuals can tailor their coffee to their preferences by adjusting factors such as grind size, roast level, and brewing method to achieve their desired flavor profile.
3. **Long shelf life:** Properly stored coffee powder has a long shelf life, allowing consumers to stock up and enjoy their favorite brew over an extended period without worrying about spoilage.
4. **Versatility:** Coffee powder can be used in a variety of culinary applications beyond just brewing coffee, such as adding flavor to baked goods, desserts, savory dishes, and even cocktails.
5. **Economical:** Compared to other forms of coffee, such as single-serve pods or specialty beverages from coffee shops, coffee powder is often more cost-effective, offering value for money without compromising on quality.
6. **Health benefits:** Research suggests that moderate consumption of coffee may be associated with various health benefits, including improved cognitive function, reduced risk of certain diseases such as Parkinson's and Alzheimer's, and enhanced athletic performance.
7. **Social aspect:** Coffee powder facilitates social interactions and gatherings, whether it's catching up with friends over a cup of coffee at a cafe or hosting coffee tasting sessions at home, fostering a sense of community and connection.
8. **Sustainability:** Choosing sustainably sourced and ethically produced coffee powder supports environmentally friendly farming practices, fair wages for coffee farmers, and conservation efforts in coffee-growing regions.

Cultivation of Coffee

Coffee cultivation is a complex and labor-intensive process that involves several stages, from planting the coffee trees to harvesting and processing the coffee cherries. Here is an overview of the cultivation process:

1. **Selection of Coffee Varieties:** Coffee trees belong to the genus *Coffea*, and there are several species cultivated for their beans, with the two main ones being *Coffea arabica* and *Coffea canephora* (commonly known as Arabica and Robusta, respectively). The choice of coffee variety depends on factors such as climate, altitude, and soil conditions.
2. **Planting:** Coffee trees are typically propagated from seeds or cuttings and planted in nurseries. The young seedlings are nurtured in shaded environments until they are ready to be transplanted to the coffee plantation.
3. **Site Selection:** Coffee thrives in tropical and subtropical regions with specific climatic conditions, including moderate temperatures, abundant rainfall, and well-drained soil. Altitude also plays a crucial role, with higher elevations often producing higher-quality beans due to cooler temperatures and slower maturation.
4. **Maintenance and Care:** Once established, coffee trees require regular maintenance, including pruning, weeding, and pest control. Shade trees are often planted to provide protection from harsh sunlight and to promote biodiversity in the coffee plantation ecosystem.

5. Flowering and Fruit Development: Coffee trees typically start flowering within two to five years after planting, depending on the variety and growing conditions. The flowers give way to green berries, which gradually ripen into red or yellow cherries over several months.
6. Harvesting: Coffee cherries are harvested once they reach peak ripeness, which is indicated by their color and firmness. Depending on the cultivation method, harvesting may be done by hand-picking or mechanical means. Hand-picking is labor-intensive but allows for selective harvesting of only ripe cherries, resulting in higher-quality beans.
7. Processing: After harvesting, the coffee cherries undergo processing to extract the beans. There are two main processing methods: the dry process (natural) and the wet process (washed). In the dry process, the cherries are dried whole before the beans are extracted, while in the wet process, the cherries are pulped to remove the outer skin and then fermented to loosen the mucilage before being washed and dried.
8. Milling and Sorting: Once dried, the coffee beans are milled to remove the parchment layer and sorted to remove any defective or foreign beans. This ensures that only high-quality beans make it to the final stage of production.
9. Roasting: The green coffee beans are then roasted to develop their flavor and aroma. Roasting is a critical step that requires precision to achieve the desired roast level and flavor profile.
10. Packaging and Distribution : The roasted coffee beans are packaged and distributed to consumers through various channels, including supermarkets, specialty coffee shops, and online retailers.

COFFEE

The history of coffee dates back to ancient times, with its origins believed to be in the region of Ethiopia. According to legend, a goat herder named Kaldi discovered the energizing effects of coffee beans after noticing his goats became lively after eating them. From Ethiopia, coffee spread to the Arabian Peninsula, where it was first cultivated and traded. By the 15th century, coffee was being grown in the Yemeni district of Arabia and eventually made its way to Europe, where coffee houses became popular social hubs. Today, coffee is one of the most consumed beverages worldwide, with a rich and diverse cultural history.

Synonyms - Caffeine, Brew, Cappuccino

Genus and Species-The primary species used for coffee production are *Coffea arabica* (Arabica) and *Coffea canephora* (Robusta).

Plant Family-Coffee plants belong to the Rubiaceae family

Geographical Origin-*Coffea arabica* is believed to have originated in the highlands of Ethiopia, while *Coffea canephora* is native to sub-Saharan Africa.



Chemical Composition

Coffee is a complex mixture of chemicals, with over 1,000 compounds identified so far. The chemical composition of coffee beans varies depending on factors such as the variety of the coffee plant, growing conditions, and processing methods. However, some key chemical components of coffee include:

- Caffeine: Caffeine is perhaps the most well-known compound in coffee, responsible for its stimulating effects on the central nervous system. It belongs to a class of compounds known as methylxanthines and is found in varying concentrations in different coffee varieties.
- Chlorogenic Acids: Chlorogenic acids are a group of antioxidants found in coffee beans. They are believed to contribute to the health benefits associated with coffee consumption, including its potential protective effects against chronic diseases such as heart disease and type 2 diabetes.

- **Acids:** Coffee contains various organic acids that contribute to its flavor profile, including citric acid, malic acid, acetic acid, and quinic acid. These acids give coffee its characteristic acidity and tartness.
- **Lipids:** Coffee beans contain lipids, or fats, which contribute to the flavor and mouthfeel of brewed coffee. Lipids also play a role in the formation of coffee crema in espresso.
- **Carbohydrates:** Coffee beans contain carbohydrates in the form of sugars, polysaccharides, and dietary fiber. During the roasting process, some of these carbohydrates undergo caramelization, contributing to the flavor and color of the roasted coffee beans.
- **Melanoidins:** Melanoidins are brown, high-molecular-weight compounds formed during the roasting process through the Maillard reaction, a chemical reaction between amino acids and reducing sugars. Melanoidins contribute to the color, aroma, and flavor of roasted coffee.
- **Volatile Compounds:** Coffee contains numerous volatile compounds that contribute to its aroma and flavor. These compounds are formed during the roasting process and include aldehydes, ketones, esters, and pyrazines.
- **Minerals:** Coffee beans contain various minerals, including potassium, magnesium, and calcium, which are extracted into the brewed coffee. The mineral content of coffee can vary depending on factors such as soil composition and processing methods.

Coffee Health Benefits

Coffee offers several potential health benefits when consumed in moderation:

1. **Rich in Antioxidants:** Coffee is a significant source of antioxidants, such as chlorogenic acids and polyphenols, which help neutralize harmful free radicals in the body. Antioxidants play a role in reducing inflammation and protecting cells from oxidative damage.
2. **Improved Cognitive Function:** Caffeine, the primary stimulant in coffee, can enhance cognitive function by increasing alertness, improving reaction time, and enhancing memory and concentration. Regular coffee consumption has been associated with a reduced risk of cognitive decline and neurodegenerative diseases like Alzheimer's and Parkinson's.
3. **Reduced Risk of Type 2 Diabetes:** Some studies suggest that moderate coffee consumption may lower the risk of developing type 2 diabetes. The antioxidants and minerals in coffee, along with caffeine, may improve insulin sensitivity and glucose metabolism.
4. **Protection Against Certain Cancers:** Coffee consumption has been linked to a reduced risk of certain types of cancer, including liver cancer, colorectal cancer, and endometrial cancer. The antioxidants and other bioactive compounds in coffee may have protective effects against cancer development and progression.
5. **Heart Health:** Moderate coffee intake has been associated with a lower risk of heart disease and stroke. Some research suggests that coffee may help reduce the risk of coronary artery disease, heart failure, and irregular heart rhythms. However, excessive caffeine intake can elevate blood pressure and may increase the risk of cardiovascular issues in sensitive individuals.
6. **Liver Health:** Regular coffee consumption has been linked to a lower risk of liver diseases, including liver cirrhosis, non-alcoholic fatty liver disease (NAFLD), and liver cancer. Coffee's protective effects on the liver may be attributed to its ability to reduce inflammation, inhibit fibrosis, and promote liver regeneration.
7. **Longevity:** Several studies have suggested that moderate coffee drinkers may have a lower risk of premature death from various causes, including cardiovascular disease, respiratory disease, stroke, diabetes, and infections. The exact mechanisms underlying coffee's potential longevity benefits are still being investigated but may involve its antioxidant and anti-inflammatory properties.

It's important to note that individual responses to coffee can vary, and excessive consumption can lead to negative side effects such as insomnia, jitteriness, and digestive issues. Pregnant individuals and those with certain medical conditions should consult with their healthcare provider regarding coffee consumption. Overall, incorporating moderate amounts of coffee into a balanced diet can contribute to overall health and well-being for many individuals.

III. CONCLUSION

Coffee powder is a complex mixture of organic compounds, including caffeine, chlorogenic acids, trigonelline, lipids, carbohydrates, proteins, and minerals. These compounds contribute to the rich flavor, aroma, and physiological effects of coffee. When consumed in moderation, coffee offers several potential health benefits, such as improved cognitive function, reduced risk of certain diseases like type 2 diabetes and liver cancer, and even potential longevity benefits. However, individual responses to coffee can vary, and excessive consumption may lead to negative side effects. Overall, coffee powder plays a significant role in various aspects of human life, from cultural and social traditions to health and well-being.

IV. REFERENCE

- [1] Giovanni, C.; Manuela C.; Filippo M.; Caterina M.; Luigi O.; Gianni S. and Sauro V.; Quantification of caffeine, trigonelline and nicotinic acid in espresso coffee: the influence of espresso machines and coffee cultivars. *Intr. J. Food Sci. Nutr.* 2014, Vol., 65(4), 465–469
- [2] Butt, M. S.; A. Ahmed; M. T. Sultan; A. Imran; Yasin M. and M. Imran.; Evaluating the effect of decaffeination on nutritional and antioxidant status of different coffee brands. *Int J. Food Safety*, 2011, Vol., 13, 198-207
- [3] Sultan, A.; Mekonnen N.; and Degefa M.; Hybrid coffee (*Coffea arabica* L) genotypes quality evaluation under different environments of Southern Ethiopia. *Greener J. Agri. Sci.* 2014, Vol., 4 (6), 245-251
- [4] Kassaye, T.; Dheer J.; Duchateau L and Boeck P.; Influence of growing altitude, shade and harvest period on quality and biochemical composition of Ethiopian specialty coffee. *J. Sci. of Food and Agri.* 2016, Vol., (5), 22-328
- [5] Belay, S.; Daniel M.; Solomon G.; Welde-Mariam S. Factors Affecting Coffee (*Coffea Arabica* L.) quality in Ethiopia. *J. Multidisciplinary Sci. Res.* 2016, Vol., 4(1), 22-28
- [6] Cheng, B.; Furtado A. E.; Heather S.; Robert H. Influence of genotype and environment on coffee quality. *Trends in Food Sci. & Technol.* 2016, Vol., 57, 20-30
- [7] ISO.2000.Int. Stand. ISO. 9000: Quality Management System Fundamentals and Vocabulary.
- [8] Wanyika, H. N.; Gatebe E. G.; Gitu L. M.; Ngumba E. K and Maritim C. W. Determination of the caffeine content of tea and instant coffee brands found in the Kenyan market, *African J. Food Sci.* 2010, Vol. 4(6), 353 – 358
- [9] Hiroshi, A.; Hiroshi S.; Alan C.; Caffeine and related purine alkaloids: Biosynthesis, catabolism, function, and genetic engineering *J. Phytochemistry* 2008 Vol. 69, 841–856
- [10] Gichimu, B. M.; Gichuru E. K.; Mamata G.E. & Nyende A. B. The biochemical composition within *Coffea arabica* cv. ruiru 11 and its relationship with cup quality. *J. Food Res.* 2014 Vol. 3, No. 3
- [11] Ayelign, A. and Sabally K. Determination of chlorogenic acids (CGA) in coffee beans using HPLC. *Am. Res. Commun.*, 2013, Vol., 1(2), 78-91
- [12] Adriana, Farah; Coffee Constituents Coffee: Emerging Health Effects and Disease Prevention, First Edition. Edited by Yi-Fang Chu .2012, John Wiley & Sons, Inc. Published 2012 by Blackwell Publishing Ltd.
- [13] Rodriguesa, C. I.; Martaa L.; Maiaa R.; Mirandab M.; Ribeirinhob M.; Ma' guasa C.; Application of solid-phase extraction to brewed coffee caffeine and organic acid determination by UV/HPLC. *J. Food Compo Anal.* 2007, vol., 20, 440–448
- [14] Magdalena, J.; Aleksandra S.; Krystyna P.; Maria P.; Chlorogenic acids, caffeine content and antioxidant properties of green coffee extracts: influence of green coffee bean preparation. *Eur. Food Res. Technol.* 2016, Vol. 9, 878-889
- [15] Messina, G.; Zannella C.; Monda V.; Dato A.; Liccardo D.; Blasio S. De; Valenzano A.; Moscatelli F.; Messina A.; Cibelli G. and Monda M.; The beneficial effects of coffee in hum. *Nutr. Biol. Med* (Aligarh) 2015, 7, 240

- [16] Ludwig, I.A.; Clifford, M.N.; Lean, M.E.; Ashihara, H.; Crozier, A. Coffee: Biochemistry and potential impact on health. *Food Funct.* 2014, 5, 1695–17 [Google Scholar] [CrossRef]
- [17] Sholichah, E.; Apriani, R.; Desnilasari, D. By-product of arabica and robusta coffee husk as polyphenol source for antioxidant and antibacterial. *J. Ind. Has. Perkeb.* 2019, 14, 57–66. [Google Scholar]
- [18] Panusa, A.; Zuorro, A.; Lavecchia, R.; Marrosu, G.; Petrucci, R. Recovery of natural antioxidants from spent coffee grounds. *J. Agric. Food Chem.* 2013, 61, 4162–4168. [Google Scholar] [CrossRef]
- [19] Janda, K.; Jakubczyk, K.; Baranowska-Bosiacka, I.; Kapczuk, P.; Kochman, J.; Rebacz-Marón, E.; Gutowska, I. Mineral composition and antioxidant potential of coffee beverages depending on the brewing method. *Foods* 2020, 9, 121. [Google Scholar] [CrossRef]
- [20] Jung, S.; Gu, S.; Lee, S.-H.; Jeong, Y. Effect of roasting degree on the antioxidant properties of espresso and drip coffee eExtracted from *Coffea arabica* cv. Java. *Appl. Sci.* 2021, 11, 7025. [Google Scholar] [CrossRef]
- [21] Iriundo-DeHond, A.; Aparicio García, N.; Fernandez-Gomez, B.; Guisantes-Batan, E.; Velázquez Escobar, F.; Blanch, G.P.; San Andres, M.I.; Sanchez-Fortun, S.; del Castillo, M.D. Validation of coffee by-products as novel food ingredients. *Innov. Food Sci. Emerg. Technol.* 2019, 51, 194–204. [Google Scholar] [CrossRef]
- [22] Fernandes, A.S.; Mello, F.V.C.; Thode Filho, S.; Carpes, R.M.; Honorio, J.G.; Marques, M.R.C.; Felzenszwalb, I.; Ferraz, E.R.A. Impacts of discarded coffee waste on human and environmental health. *Ecotoxicol. Environ. Saf.* 2017, 141, 30–36. [Google Scholar] [CrossRef] [PubMed]
- [23] Sarno, M.; Iuliano, M. Active biocatalyst for Biodiesel Production from Spent Coffee Ground. *Bioresour. Technol.* 2018, 266, 431–438. [Google Scholar] [CrossRef] [PubMed]
- [24] Wogderess, A.S. Available information on the feeding value of coffee waste and ways to improve coffee waste for animal feed. *Afr. J. Biol.* 2016, 3, 243–257. [Google Scholar]
- [25] Arya, M.; Rao, L.J.M. An Impression of Coffee Carbohydrates. *Crit. Rev. Food Sci. Nutr.* 2007, 47, 51–67. [Google Scholar] [CrossRef]
- [26] Rallis, C.; Codlin, S.; Bähler, J. TORC 1 signaling inhibition by rapamycin and caffeine affect lifespan, global gene expression, and cell proliferation of fission yeast. *Aging Cell* 2013, 12, 563–573. [Google Scholar] [CrossRef]
- [27] Rodriguez, R.S.; Haugen, R.; Rueber, A.; Huang, C.-C. Reversible neuronal and muscular toxicity of caffeine in developing vertebrates. *Comp. Biochem. Physiol. Part C Toxicol. Pharmacol.* 2014, 163, 47–54. [Google Scholar] [CrossRef]
- [28] Durán-Aranguren, D.D.; Robledo, S.; Gomez-Restrepo, E.; Arboleda Valencia, J.W.; Tarazona, N.A. Scientometric overview of coffee by-products and their applications. *Molecules* 2021, 26, 7605. [Google Scholar] [CrossRef]
- [29] Nguyen, Q.A.; Cho, E.J.; Trinh, L.T.P.; Jeong, J.-S.; Bae, H.-J. Development of an integrated process to produce d-mannose and bioethanol from coffee residue waste. *Bioresour. Technol.* 2017, 244, 1039–1048. [Google Scholar] [CrossRef]
- [30] Nguyen, Q.A.; Cho, E.J.; Lee, D.S.; Bae, H.J. Development of an advanced integrative process to create valuable biosugars including manno-oligosaccharides and mannose from spent coffee grounds. *Bioresour. Technol.* 2019, 272, 209–216. [Google Scholar] [CrossRef]
- [31] Ashihara, H.; Monteiro, A.M.; Moritz, T.; Gillies, F.M.; Crozier, A. Catabolism of caffeine and related purine alkaloids in leaves of *Coffea arabica* L. *Planta* 1996, 198, 334–339. [Google Scholar] [CrossRef]
- [32] Mazzafera, P. Mineral nutrition and caffeine content in coffee leaves. *Bragantia* 1999, 58, 387–391. [Google Scholar] [CrossRef]
- [33] Campa, C.; Mondolot, L.; Rakotondravao, A.; Bidel, L.P.R.; Gargadennec, A.; Couturon, E.; La Fisca, P.; Rakotomalala, J.-J.; Jay-Allemand, C.; Davis, A.P. A survey of mangiferin and hydroxycinnamic acid ester accumulation in coffee (*Coffea*) leaves: Biological implications and uses. *Ann. Bot.* 2012, 110, 595–613. [Google Scholar] [CrossRef] [PubMed]

- [34] Velázquez-Cedeño, M.A.; Mata, G.; Savoie, J.-M. Waste-reducing cultivation of *Pleurotus ostreatus* and *Pleurotus pulmonarius* on coffee pulp: Changes in the production of some lignocellulolytic enzymes. *World J. Microbiol. Biotechnol.* 2002, 18, 201–207. [Google Scholar] [CrossRef]
- [35] Selvam, K.; Govarthanan, M.; Kamala-Kannan, S.; Govindharaju, M.; Senthilkumar, B.; Selvankumar, T.; Sengottaiyan, A. Process optimization of cellulase production from alkali-treated coffee pulp and pineapple waste using *Acinetobacter* sp. *TSK MASC RSC Adv.* 2014, 4, 13045–13051. [Google Scholar] [CrossRef]
- [36] Dias, M.; Melo, M.M.; Schwan, R.F.; Silva, C.F. A new alternative use for coffee pulp from semi-dry process to β -glucosidase production by *Bacillus subtilis*. *Lett. Appl. Microbiol.* 2015, 61, 588–595. [Google Scholar] [CrossRef] [PubMed]
- [37] Menezes, E.G.T.; do Carmo, J.R.; Menezes, A.G.T.; Alves, J.G.L.F.; Pimenta, C.J.; Queiroz, F. Use of Different Extracts of Coffee Pulp for the Production of Bioethanol. *Appl. Biochem. Biotechnol.* 2013, 169, 673–687. [Google Scholar] [CrossRef]
- [38] Menezes, E.G.T.; do Carmo, J.R.; Alves, J.G.L.F.; Menezes, A.G.T.; Guimarães, I.C.; Queiroz, F.; Pimenta, C.J. Optimization of alkaline pretreatment of coffee pulp for production of bioethanol. *Biotechnol. Prog.* 2014, 30, 451–462. [Google Scholar] [CrossRef]
- [39] Torres-Mancera, M.-T.; Cordova-López, C.J.; Rodríguez-Serrano, G.; Roussos, S.; Ramírez-Coronel, M.A.; Favela-Torres, E.; Saucedo-Castañeda, G. Enzymatic extraction of hydroxycinnamic acids from coffee pulp. *Food Technol. Biotechnol.* 2011, 49, 369–373. [Google Scholar]
- [40] Duangjai, A.; Suphrom, N.; Wungrath, J.; Ontawong, A.; Nuengchamnong, N.; Yosboonruang, A. Comparison of antioxidant, antimicrobial activities and chemical profiles of three coffee (*Coffea arabica* L.) pulp aqueous extracts. *Integr. Med. Res.* 2016, 5, 324–331. [Google Scholar] [CrossRef]
- [41] Magoni, C.; Bruni, I.; Guzzetti, L.; Dell’Agli, M.; Sangiovanni, E.; Piazza, S.; Regonesi, M.E.; Maldini, M.; Spezzano, R.; Caruso, D.; et al. Valorizing coffee pulp by-products as anti-inflammatory ingredient of food supplements acting on IL-8 release. *Food Res. Int.* 2018, 112, 129–135. [Google Scholar] [CrossRef]