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APPLICATIONS OF FLUID DAMPER FOR SEISMIC CONTROL OF STRUCTURES

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ABSTRACT

Fluid mechanical miracle mutes that treat the principle of fluid inflow through perforations have plant colourful operations within the shock insulation of military tackle. The difference of this tackle and use in mercenary operations represents the item of this paper. The operation of those bias as a part of seismal energy dispersion systems for structures and islands has been by trial and analytically studied. The study enclosed part testing over a variety of temperatures, modeling of bias, shake table testing of one- story, 3- story structure models and a ground model, development of alternate testing ways, logical vaticination of response and development of simplified analysis procedures. Experimental results demonstrate a major enhancement of the energy dispersion capability of the structures to that the bias are connected. This redounded in substantial drift reductions and underneath sure. Condition in reduction of indolence forces. Inside a seismal insulation system, fluid mutes increased the system's capability to dissipate energy leading to substantial reduction of relegation and nearly complete insensitivity of the response to the frequency content of the input. Sure, bias with nonlinear thick characteristics and pronounced inappositeness to temperature variations are designed and tested for operation within seismal insulation systems. One similar operation involving mutes with strokes ± 600 mm associated an affair force of nearly one.500 kN are going to be bestowed, also to 2 different executions.

Keywords: Damper: Dissipation; Implementation; Hospital; Mitigation; Inertia; Military; Viscous; Shock; Fluid.

I. INTRODUCTION

A fluid mute could be a device that dissipates energy by applying a defying force over a finite relegation. The mute's affair force is resistive, so it acts during a direction contrary thereto of the input stir. As a result of the mute behaves in accord with the laws of mechanics, the worth of the defying force varies with applicability the trip speed of the mute at any purpose in time. The energy dissipated by the mute is equal to

$$Ed = \int |F| dx$$

Where F is that the mute affair force perform, and x is relegation.

The suggests that of energy dispersion is that of warmth transfer,ie., the energy dissipated by the mute causes a heating of the mute's fluid and mechanical factors, and this heat is harmlessly transferred to the setting by transport mechanisms, generally convection and physical miracle. A fluid mute has numerous essential and vital blessings compared to different kinds of energy sipators, like hysteretic (disunion), visco-elastic (rubber), tuned lots, and elasto-plastic (yielding essence) kinds. These blessings are

- 1. The affair of a fluid mute is principally out of section with primary bending and cutting off stresses during a structure. This means that a fluid mute will be used to cut back each internal shear forces and deviation during a structure.
- 2. A fluid mute is tone contained, no out-line outfit or power is demanded.
- 3. A contemporary fluid mute operates at a fluid force per unit area of serious magnitude, so creating the mute little, compact, and simple to put in.
- 4. Fluid mutes are generally less expensive to get, install, and maintain than different kinds. They can economically cut back the general value of a structure, particularly formerly used at high damping rates in the V-J Day-40 vital damping varies.
- 5. Fluid mutes are well-tried by the check of your time, with over a hundred times of winning giant scale use, in the most severe surroundings, most specially by the service and aerospace diligence

II. METHODOLOGY

A methodology of planning of structures with direct VFDs by using Linear Static Procedure and Linear dynamic procedure (response diapason system) of IS 189313 and FEMA273/ 2746 and FEMA3567 is projected, Table



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2). The advanced methodologies unit used for planning the Mutes to the asked effective damping in associate passing veritably 3- construction arm structure (scale down model of a building8 10) as shown in Figure one with slant, badge, scissor-jack, upper-, lower- and reverse-toggle brace mute configurations of direct thick mutes. The first (graveness) frame of the structure is assumed to stay elastic once subordinated to a design earthquake. Feting that the upper mode responses are very suppressed at just one occasion ample mutes unit incorporated into a structure, within the design vittles of Federal Emergency Management Agency 273 and FEMA 356, the damping relation of a structure with added direct mutes is approached by the primary mode vibration within the direction of study. This simplification is considered to be respectable for the primary quite the supplemental mutes in low-and medium-rise structures, whereas all vibration modes may even be confined in the final vogue check victimization the dynamic modal analysis or step-by- step into portion time history analysis The methodology for finding the earthquake responses of the structure and magnificence of choice and capability of mutes in with energy dispersion bias is given in 3 stages in FEMA273/274 and Federal Emergency Management Agency 356 and together constant is espoused in conjunction with Linear Static Procedure and Response Spectrum System as given in IS 1893-2002.

III. MODELING AND ANALYSIS

Like countless alternative kinds of finagled factors, the conditions, conditions and obtainable finances from the service allowed rapid-fire- fireplace style elaboration of fluid dampers to satisfy the conditions of fortified forces. Beforehand fluid damping bias operated by thick product, wherever the operational medium was sheared by vanes or plates at intervals the mute. Associate degree illustration is shown in Fig. 1.

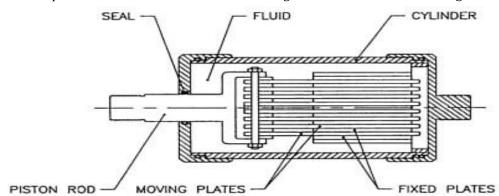
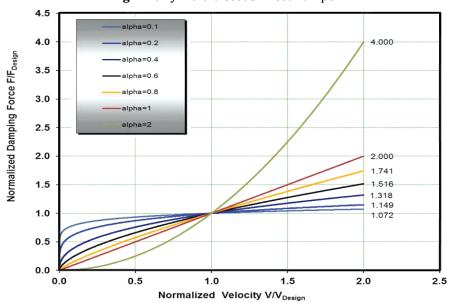


Fig 1: Early Fluid Viscous Effect Damper



Styles of this kind were blank laboratory curiosities, since the utmost pressure obtainable from cutting a fluid is restricted by the onset of cavitation, that typically happens at between 06 N/metric linear unit 2 and 0.1 N/mm reckoning on the body of the fluid. This operational pressure was therefore low that for any given affair



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position, a thick mute was a lot of larger and a lot of precious than alternative sorts. Additionally, as a result of fluid body changes considerably with temperature, the affair from a pure thick mute changes dramatically with close temperature of the mute fluid. By illustration, so the trendy polymer fluids, specifically developed to be thermally stable, can parade a body drop fifty over a temperature vary of twenty °C to 50 °C.

In the late 1800s, operations for dampers arose within the field of artillery, wherever a high performance device. Was demanded to depress to discolor of enormous cannons. When intensive trial, the French Army incorporated a novel (and" top-secret") fluid mute into the planning of their seventy-five metric linear unit guns, Model M1897. The fluid mute style used laziness overflows, wherever oil was forced through little perforations at high faves. (in more than two hundred m/s), successively generating high damping forces. This allowed the mute to control at fairly high operational pressures, within the twenty N/ metric linear unit ² vary. The affair of this device wasn't littered with body changes of the fluid, however rather by the particular mass of the fluid, that changes solely slightly with temperature. Thus, not solely was this fluid mechanical phenomenon mute very compact, however it had been additionally nearly innocent by temperature. Early product incontestable associate degree recent necessary purpose, namely that the mute's affair can be exactly controlled in mass product by typical machining ways that. Thus, the technology of fluid mechanical phenomenon dampers came wide within the armies and processions of utmost countries within the 1900-1945 amount, however as a result of its close nature wasn't significantly published.

Throughout warfare II, the emergence of microwave radar and similar electronic systems demanded the event of specialized shock sequestration ways that, so outfit might repel so- called "munitions' grade " shock. Throughout the conflict amount, the radio-controlled pellet came the ordnance of selection for the service, and also the fluid mechanical phenomenon mute was once more turned to by the service because the most price effective manner of guarding dumdums against each typical and nuclear munitions eruption. The flash shock from a mischance munitions eruption will contain free field speed of three to twelve m/s, displacements of over to 2000 metric linear unit, and accelerations up to times sincerity. Very high damping forces were demanded to depress these flash beats on giant structures, and fluid mechanical phenomenon dampers came a well-liked result to those issues. With the top of the conflict within the late 1980s, a lot of this totally developed defense technology came obtainable for trade to the final public. Taylor Bias, since 1955, a provider to the U.S. Government of dampers and shock absorbers to tonnes affair, teamed with the State University of recent dynasty at Buffalo (SUNYAB) to use these bias to structures and islets to meliorate unstable performance. SUNYAB is that the purpose to the U.S. National Center for Earthquake Engineering analysis (NCEER). Trials began in 1991 mistreatment gauged structures and testing on an outsized unstable shake table.

DESCRIPTION OF DAMPER USED FOR TRAILS

The mute sort named for testing was a product fluid mechanical phenomenon mute predicated upon a military device used to the U.S. Air Force's B-2"Stealth"Bomber. The development of the tested device is shown in Fig. 2. It consists of a pristine whole piston, with a citation perforation head, and a tone-contained piston. Deportation accumulator. The mute is stuffed with polymer oil, typically utilized by the cosmetics industriousness in plasters and hand creams. This fluid is non--poisonous, environmentally safe, and thermally stable. The mute had been antecedently tested by the service at temperatures from-50 °C to ninety °C, rate of 0toHz., and had passed a ten million cycle life check. Thus, this device includes performance characteristics thought of as state of the art in fluid, sealing, and producing technology.

The fluid mechanical phenomenon mute as tested made an instantaneous damping affair, wherever affair force is equal to haste of deportation. Alternative performances of this mute are made that givenon-direct damping, wherever force is equal to haste.

OPERATION OF DAMPERS

The force that's generated by the fluid inertial damper is because of a pressure differential across the piston head. Contemplate that the piston moves from left to right in Fig. a pair of (device subjected to compression force). Fluid flows from chamber a pair of towards chamber one. Consequently, the damping force is proportional to the pressure differential in these 2 chambers. However, the fluid volume is reduced by the merchandise of travel and connecting rod space. Since the fluid is compressible, this reduction in fluid volume is attended the event of a restoring (spring like) force. This is often prevented by the utilization of the



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accumulator. The tested device showed no measurable stiffness for piston motions with frequency but regarding four cps. The cutoff frequency could also be laid out in the look. If desired, this kind of damper will be factory-made while not a specified cut-off frequency and also the damper can then respond over the vary of 0-2,000 Hz. The existence of the same cutoff frequency may be a fascinating property. The devices might give extra viscous sort damping to the elemental mode of the structure (typically with a frequency less than the cutoff frequency) and extra damping and stiffness to the upper modes. This may, in effect, utterly suppress the contribution of the upper modes of vibration.

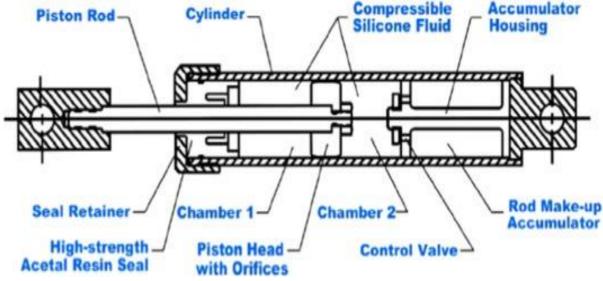


Fig 2: Early Fluid Viscous Effect Damper

IV. RESULT AND DISCUSSION

Colorful structural models were submitted to shake table testing at SUNYAB within the 1991-1995 quantum, with and whereas not the fluid natural miracle mutes. These models swallowed one and three story sword frame structure models, of kg. mass, by Constantinou and Symans (1992). A ground model was tested, this being of sixteen, kg, mass, by Tsopelas et al (1994). Incipiently, tests were performed by Reinhorn, Li, and Constantinou (1995) on a three-story concrete frame of twelve, kg. mass. Over one hundred and fifty individual shake table tests unit proved by the analysis reports noted. The varied models were subordinated to varied earthquake transients, in confluence with El Centro, Taft, and Pacoima Dam from the U.S., and so the Japanese Hachinohe and Miyagiken records. Overall damping situations tested ranged from two hundredth to hour necessary. Altogether cases, the addition of fluid natural miracle mutes greatly reduced structural diversions, and in several cases, stresses downgraded differently, indeed at terribly high damping situations. High damping values whereas not stress will increase unit come-at-suitable solely because of the eschewal-of- phase response of the fluid natural miracle mutes, as compared to any or all or any entirely fully different kinds. Figure three provides typical results on a 1-story sword frame structure model. Throughout this case, the addition of the mutes alone allowed the flash to be increased from thirty-third El Centro to 1 hundred computer El Centro, whereas not adding stress or deviation from that of the undamped structure subordinated to the lower flash. The structure remained elastic in any respect times. The unstable advancements come-at-suitable with fluid natural miracle mutes, vindicated by testing and combined with their former long times of military service, allowed this technology to be snappily enforced. Edges of the mute can vary from operation to operation, hoping on specific design solicitations. Altogether of the comes up to presently, the objectification of fluid natural miracle mutes reduced the ultimate worth of the design, compared to easy unstable styles, or differing kinds of damping bias.

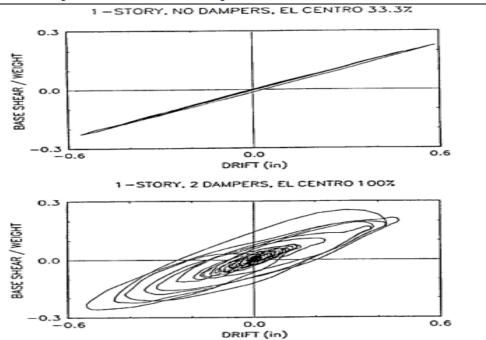


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Name and Location of structure	Type and Number of Damper	Date of Installation	Load
North American air defense command Wyoming USA	Quantity type and size classified	1984	Nuclear attack
Rich stadium buffalo ny usa	50kn ± 458mm stroke Total :12	1993	wind
Pacific Bell Centre Sacramaento CA USA	130kn ±55mm stroke Total 62	1995	Seismic
San Bernardino Country Medical Centre (5 building) Colton CA USA	1460kn ±605mm stroke Total 186	1995	Seismic
Hotel Woodland Woodland,CA,USA	450kn ±50mm stroke Total 16	1995	Seismic
Langenbach House Oakland,CA,USA	130kn ±153mm stroke Total 4	1995	Seismic
Petrons Twin Tower kualaLumpur,Malaysia	10kn ±50mm stroke Total 12	1995	Wind
28 State Street Boston ,MA,USA	680kn ±25mm stroke Total 40	1996	Wind
CSUS Science II Building Sacrsmento,CA,USA	220KN ±50mm stroke Total 40	1996	Seismic

IMPLEMENTATION EXPERIENCE

Use of fluid physical phenomenon dampers for unstable energy dissipation on full size engineering structures began in 1993. The first application was on five buildings of the San Bernardino County center Replacement



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Project, totaling 84000 m^2 floor area. Placed in a {very} very high unstable zone east of l. a. California, the buildings were being designed to remain occupied and in condition throughout and once unstable transients of up to 152 cm/s peak travel speed. All hospital buildings were meant to be base. Isolated on high damping rubber bearings, but deflection was unacceptably large, inside to vary of £1500 metric linear measure. Mistreatment the take a glance at results from SUNYAB, the look cluster evaluated the enhancements potential from adding dampers in parallel with base isolation bearings. A fluid physical phenomenon damper with nonlinear damping of F=CV was elite to be used inside the project. It had been determined by analysis that fluid damping levels inside the forty-fifth to 5 hundredth necessary vary were potential before shear stress can increase occurred. The following building base displacements were reduced to 1560 metric linear measure. An additional advantage of the fluid physical phenomenon dampers was that the long quantity rubber bearings would be ready to completely reset the building once an unstable event with no permanent offset. Completely different styles of dampers that were hysteretic or of yielding material type would cause Associate in Nursing outsized offset because of their primarily hysteretic response.

The detail variety of the fluid physical phenomenon dampers was taken directly from a previous U.S. Military program. This previous application was that of a 2000 kN. one thousand metric linear measure deflection damping device accustomed attenuate weapons' attack ground motions on the Maxwell worldwide missile. Throughout this type, the damper dissipated the energy of a transient having over twelve m/s speed. A proprietary half incorporated into this vogue allowed the damper to fully and properly respond even to step operate inputs, where peak transient speeds are reached in however just the once unit. This vogue feature was incorporated into the San Bernardino fluid physical phenomenon dampers. Sequent interest in the structural engineering community concerning step operate transients was generated from earthquake records of the 1994 Northridge, Golden State and 1995 Kobe, Japan earthquakes. Interest was such Taylor Devices, Inc. presently incorporates this feature into all fluid physical phenomenon dampers created for structural use.

A total of 186 dampers were unreal for the San Bernardino project, each having associate output force of 1456 kN, and a most energy dissipation rate per damper of 2.17 megawatts. Figure four could also be a photograph of the finished device. Because of the large size and high capability of these devices, testing of the assembly dampers presented issue, in this no applicable undulation athletics testing machine was accessible. Once intensive analysis and demonstration, the time honored military technique of drop testing was tailored for this project. A drop take a glance at consists of impacting the vertically mounted damper with Associate in Nursing outsized. Free-falling weight. By dropping the burden at varied heights, the dampers force-velocity operate are typically determined, even at very high force levels. For the San Bernardino project, validation testing was performed on a 1/6 force scaled damper with every a hydraulic mechanism placed at SUNYAB and with a drop tester. Undulation cyclic take a glance at output from the mechanism was compared to a series of drop tests from completely different free fall heights. Comparison of measured force and speed from every take a glance at methods showed nearly no discernible variations in results, so confirming the take a glance at technique. The results to boot verified. That the damper's measured force-velocity relationship was constant with either take a glance at technique, and was nearly unaffected by extreme testing temperatures. Each of the whole size production dampers were then drop tested at varied velocities up to the for most of one456 kN force at one.5 m/s speed. Taylor which i Constantino (1995) report on testing of the assembly dampers.

A second necessary project was associate emergency communication services building in capital of American state, California, owned by Pacific Bell. The building was of braced steel frame construction with a group base, 3 stories tall, and of 15,000 m² floor area. The dampers were place in into chevron braces throughout the structure. A full of sixty 2 fluid physical phenomenon dampers were used, each of 100 thirty kN output force. Damping level was of good magnitude to remain the frame completely elastic beneath a most level earthquake. This allows for immediate occupancy once an unstable event, consoling minimum loss of emergency services. The damper vogue used for the Pacific Bell project originated on the U.S. Navy customary Surface to Air Missile Program.

A third necessary application was the solid ground building, placed inside the city of solid ground, California. This historic four story structure dates to 1927, and is of non-ductile concrete construction with a supposed "soft" initial story. The owner wished to reinforce the earthquake resistance of the building, whereas



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maintaining its historic look. Fluid physical phenomenon dampers proven to be the foremost worth effective retrofit strategy, as compared to ancient shear walls or braces. A briefing of sixteen fluid physical phenomenon dampers, each of 450 Kn. force output, were used throughout this construction. The dampers were place in into the walls of the structure with chevron braces. Miyamoto Associate in Nursingd Scholl (1995) provide an intensive report on the project effort. The damper vogue used for the solid ground building project originated with the U.S. Navy, from a classified application on submarines. As of Dec 1995, fluid physical phenomenon dampers are being used in a {very} very total of 13 engineered structures, for the aim of unstable or wind energy dissipation. An in depth listing of these comes is provided in Table one. More project applications are unfinished.

V. CONCLUSION

Fluid mechanical phenomenon dampers, used extensively in military applications, have direct applications on applied science structures. These products may be used for the aim of dissipating seismal energy or wind energy as a primary component of style. Comprehensive shake table testing at the University level has incontestable that fluid mechanical phenomenon dampers have a response that's primarily out of section with structural shear stresses. Thus, they need the potential to at the same timescale back each shear stresses and deflections in an exceeding structure. In depth shake table testing has incontestable the advantages of the out of section damper response. The advantages of damping level of up to hour important have additionally been incontestable by check, and these levels are currently doable in an exceedingly compact device, established by the check of your time in applications geological dating to 1897. Large structures are currently utilizing fluid mechanical phenomenon dampers for seismal and wind energy dissipation. Several of those applications utilize fluid mechanical phenomenon dampers that are taken directly from established military production of the conflict amount. Edges obtained from fluid mechanical phenomenon dampers embrace reduced project value, lower column stresses and deflections, reduced construction materials, and preservation of discipline attributes and enhancements. As of Gregorian calendar month, 1995, a total of thirteen applied science structures are currently utilizing this technology.

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